



## Outcomes Knowledge Transfer Collaboration 2015/16

Christian Mahr

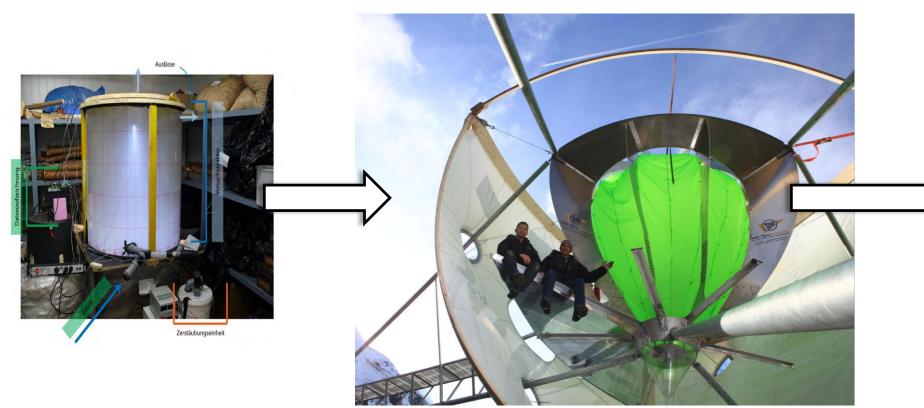
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#### We make snow!

We have developed a method to produce high quality snow. Compared to existing systems for snowmaking at ski resorts we save at least 60% water and 50% energy.

This special method is based on the model of nature - snow production in a cloud. In our cloud chamber we enable the growth of individual ice crystals to obtain snow with the same properties as natural snow.



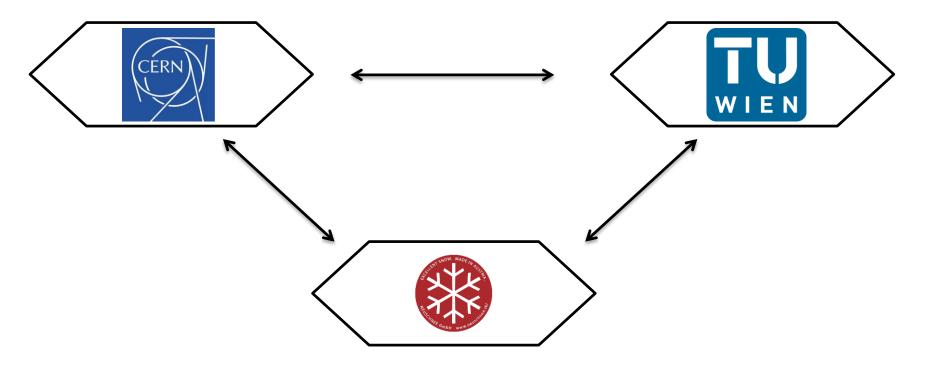




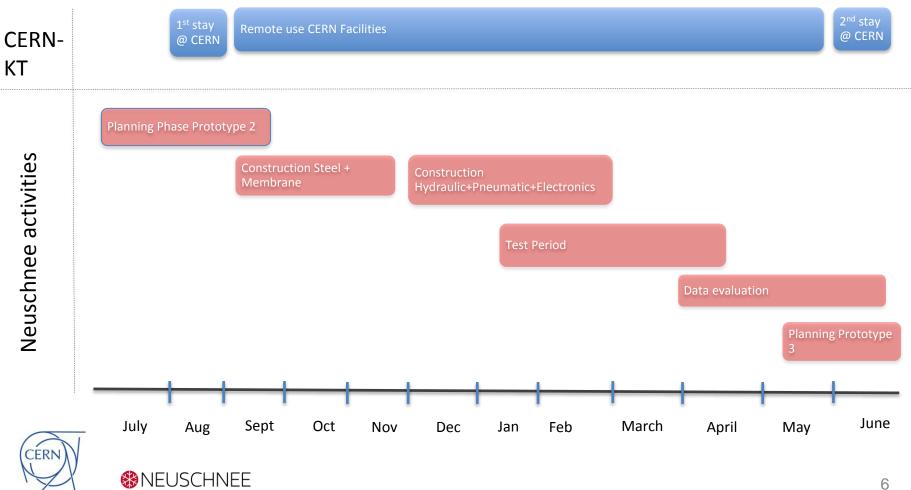












EXCELLENT SNOW, MADE IN AUSTRIA

## Knowledge & cooperative services

◆ Visit of CERN's "Cloud Project"

Meeting with Mr. Moccia – expertise in cooling tower operations

Ongoing support by Aniko Rakai and Martin Doubek



## **CERN** infrastructure

- Use of licenses for ANSYS FLUENT, ANSYS Workbench, SolidWorks
- Access to CERN cluster
- Usage of 64 cores for processing simulations
- Access to CERN infrastructure from outside



## **Problem formulation**

• Existing process of snow-making, developed by Michael Bacher

- Implementation into a bigger "cloud chamber"
- Computational Fluid Dynamics (CFD) simulation of flow inside the chamber
- Optimization of Heat Transfer



## First steps – nozzle implementation

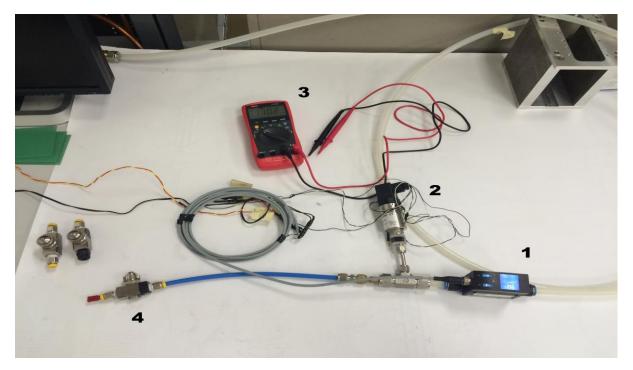
Definition of physical properties

Defining a way of implementation in the CFD model



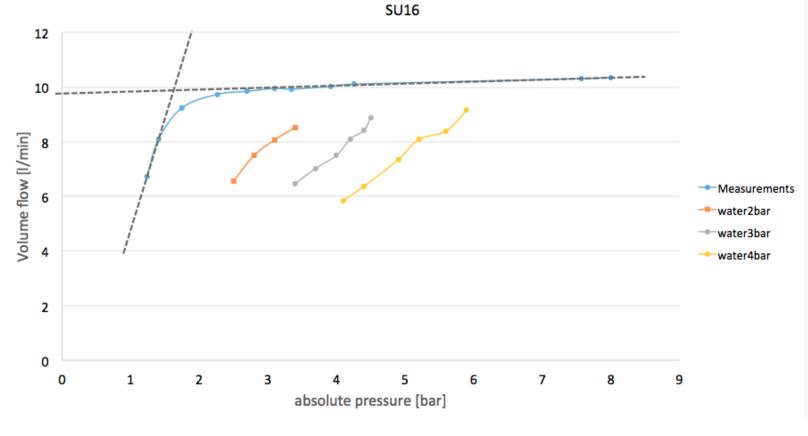


## Measurements



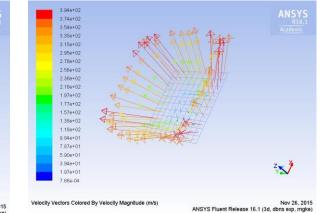


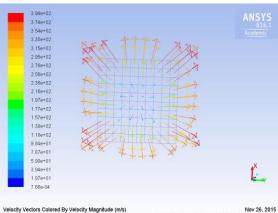






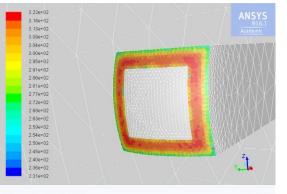
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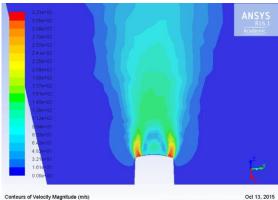


ANSYS Fluent Release 16.1 (3d, dbns exp, rngke)



Contours of Velocity Magnitude (m/s)

Oct 13, 2015 ANSYS Fluent Release 16.1 (3d, dbns exp, ske)



Oct 13, 2015 ANSYS Fluent Release 16.1 (3d, dbns exp, ske)

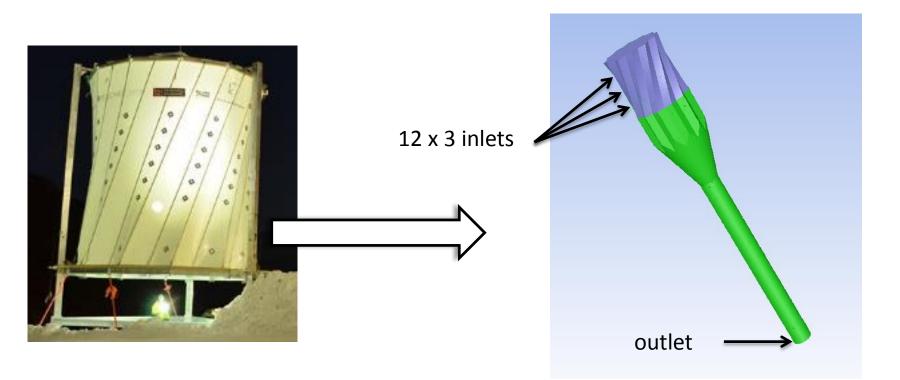




## CFD – 4 Steps

- Geometry (CAD Model)
- Discretization of the fluid domain
- Definition of boundary conditions and material properties
- Numerical solution of the Navier-Stokes-Equations







## Simplifications of the CFD model

#### Air flow model

Sonic shocks at nozzle outlets neglected

Water atomization process not included

Heat transfer not included

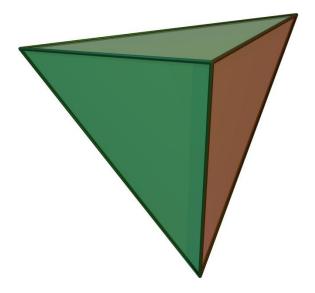


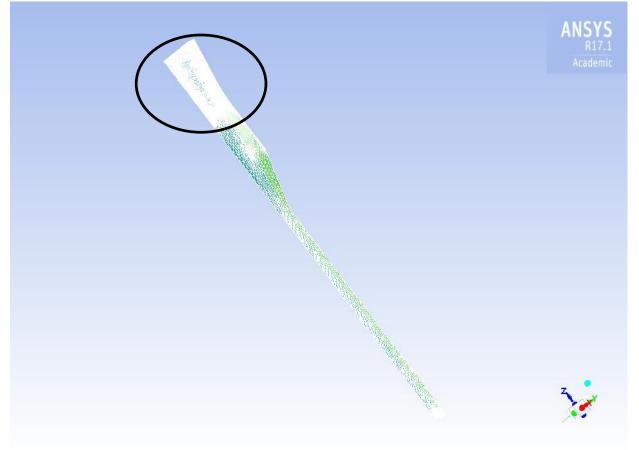
# Meshing

- Computing volume: 27.46 m3
- Cells: 472150
- ◆ Faces:1017036
- Biggest cell volume: 9.41e-3 m3
- Smallest cell volume:4.95e-14 m3
- Unstructured Tetrahedral Mesh

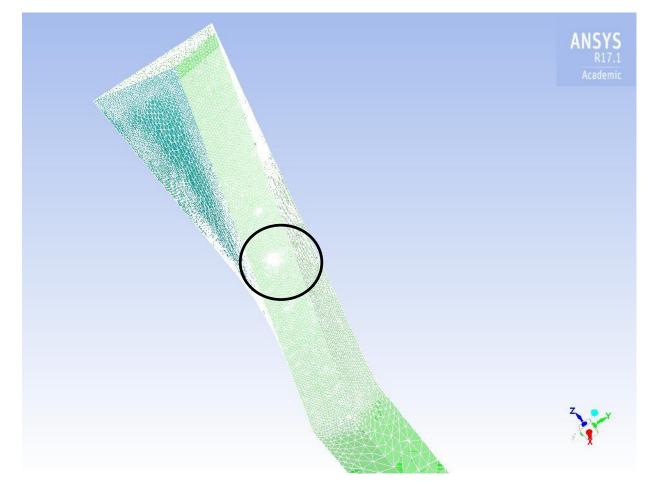






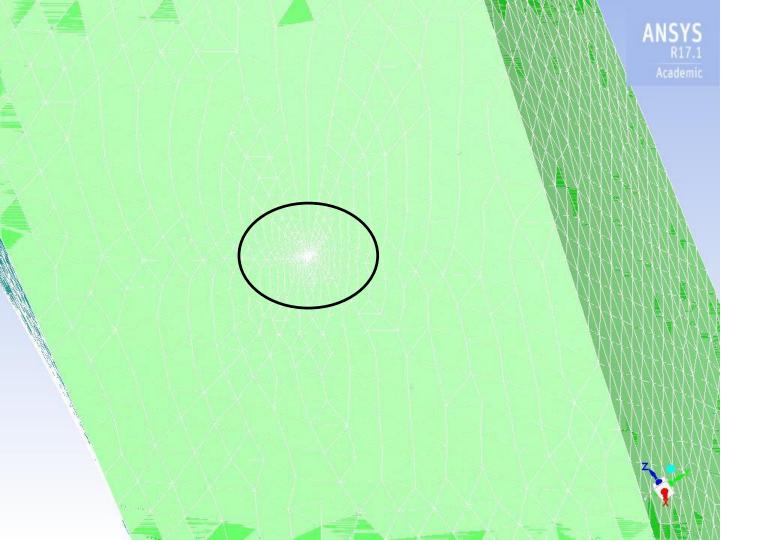


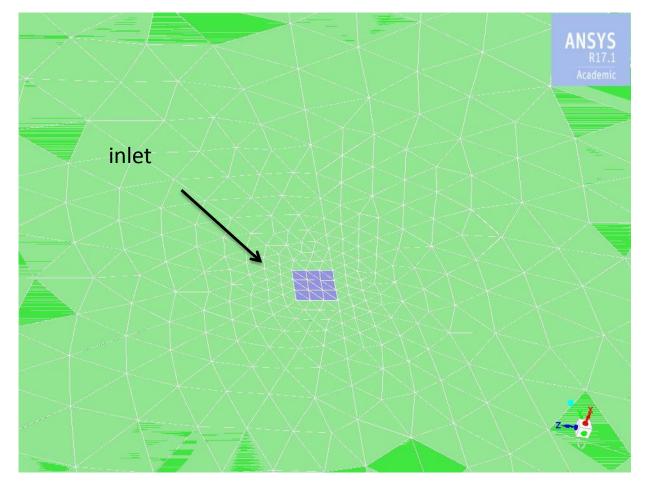
















## Mesh refinement study I

Meshing program not capable of structured mesh on skew geometry

Improvement of outcomes via cell increase

Further aim – mesh-independent solution

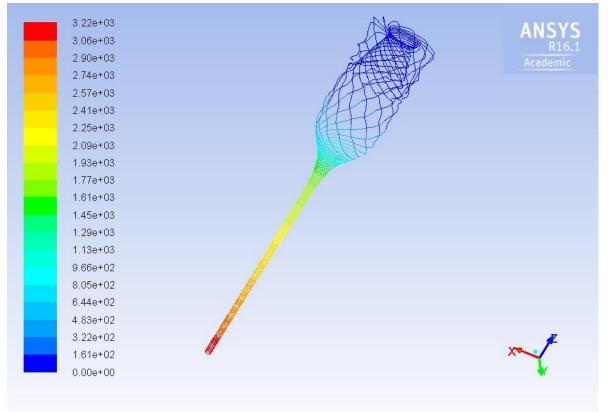


## Mesh refinement study II

Mesh	# of Cells
Wall refinement 1	400 000
Wall refinement 1 + Sphere	650 000
Wall refinement 2	950 000
Wall refinement 2 + Sphere	1,25 Mio
Wall refinement 3	4 Mio
Wall refinement 3 + Sphere	4,2 Mio





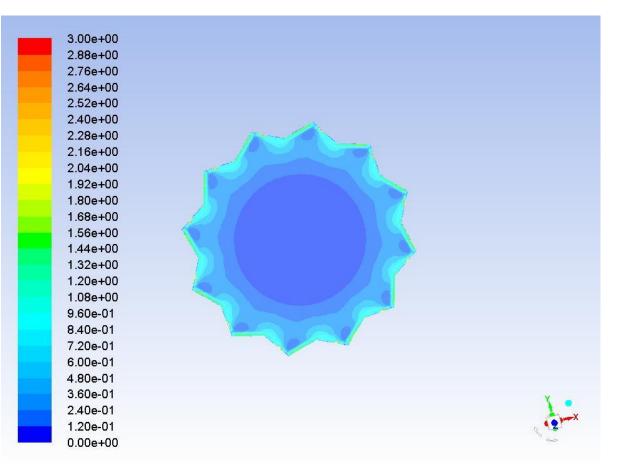


Pathlines Colored by time (s)

Jan 31, 2016 ANSYS Fluent Release 16.1 (3d, dbns exp, ske)

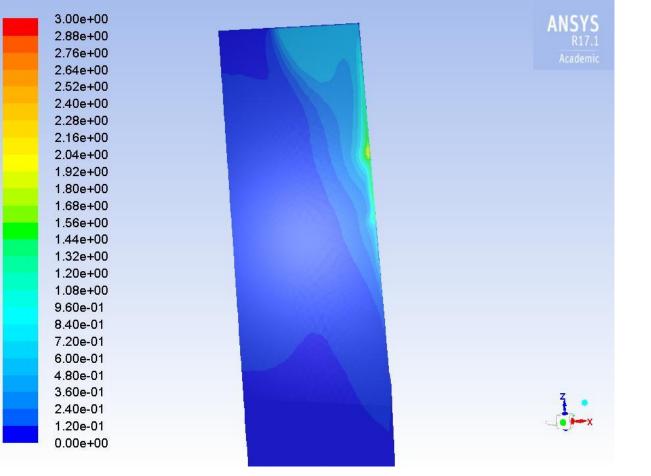
















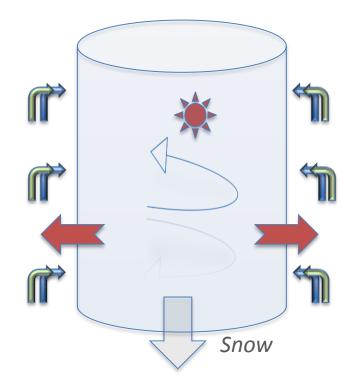
## Heat Transfer

- No Heat Transfer in CFD simulations
- Analytical proposal
- ◆ Further development of the cloud
- Meeting Cooling Tower Department

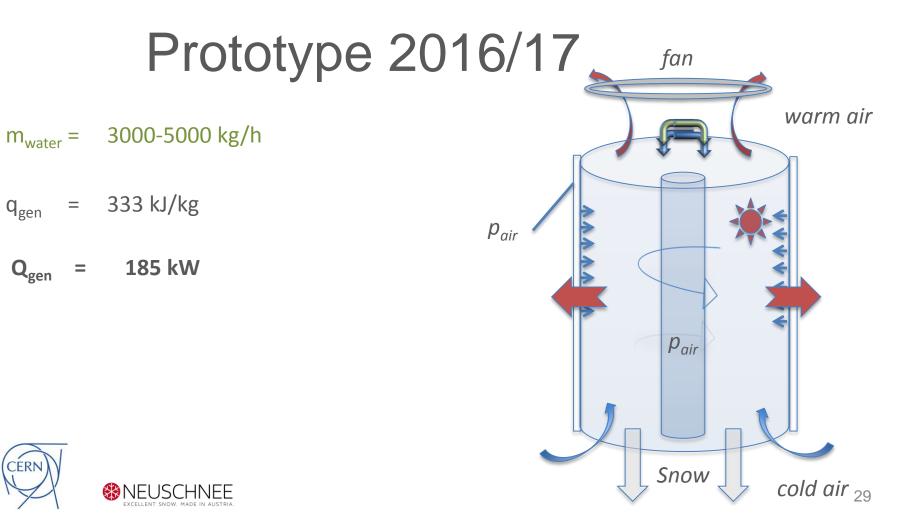


## Prototype 2015/16

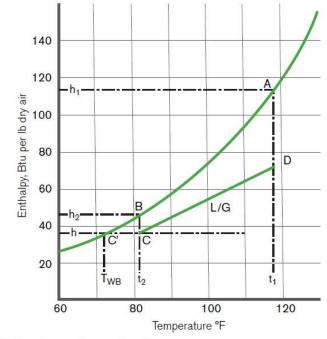
- m<sub>air</sub> = 86 kg/h
- $m_{water} = 660 \text{ kg/h}$ 
  - $q_{gen} = 333 \text{ kJ/kg}$
- Q<sub>gen</sub> = 61 kW
- $Q_{wall} = 7 kW$







## **Cooling Tower Analogy**

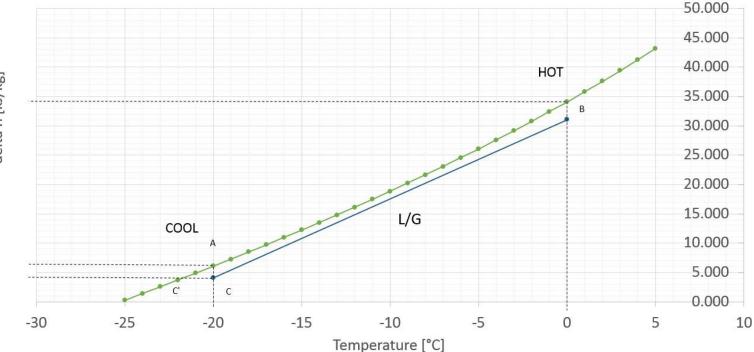








## **Cooling Tower Analogy**









### Outlook



Documentation of work – Master's Thesis

Construction of new cloud concept









### Partner





Standortagentur









koge









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Ressolution